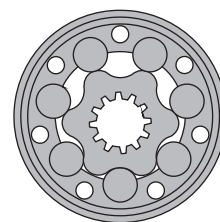
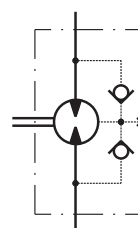


HYDRAULIC MOTORS RK



APPLICATION

- » Conveyors
- » Feeding mechanism of robots and manipulators
- » Metal working machines
- » Textile machines
- » Agricultural machines
- » Food industries
- » Mining machinery etc.



CONTENTS

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OPTIONS

- » Model - Spool valve, gerotor
- » Flange mount
- » Shafts - straight, splined and tapered
- » Metric and BSPP ports
- » Other special features

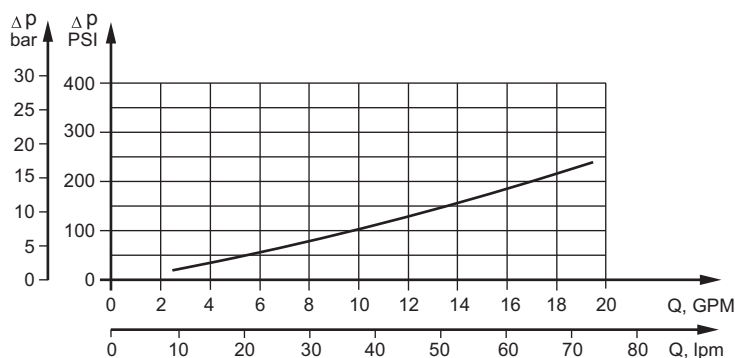
GENERAL

Max. Displacement, cm ³ /rev [in ³ /rev]	397 [24.4]
Max. Speed, [RPM]	970
Max. Torque, daNm [lb-in]	cont.: 40 [3540] int.: 50 [4425]
Max. Output, kW [HP]	12,8 [17.2]
Max. Pressure Drop, bar [PSI]	cont.: 140 [2030] int.: 175 [2540]
Max. Oil Flow, lpm [GPM]	75 [19.8]
Min. Speed, [RPM]	10
Pressure fluid	Mineral based- HLP(DIN 51524) or HM(ISO 6743/4)
Temperature range, °C [°F]	-40÷140 [-40÷284]
Optimal Viscosity range, mm ² /s [SUS]	20÷75 [98÷347]
Filtration	ISO code: 18/16/13 According to ISO 4406-1999

Oil flow in drain line

Pressure drop bar [PSI]	Viscosity mm ² /s [SUS]	Oil flow in drain line lpm [GPM]
100 [1450]	20 [98]	2,5 [.660]
	35 [164]	1,8 [.476]
140 [2030]	20 [98]	3,5 [.925]
	35 [164]	2,8 [.740]

Pressure Losses



SPECIFICATION DATA

Type		RK 50	RK 80	RK 100	RK 125	RK 160	RK 200	RK 250	RK 315	RK 400
Displacement, cm³/rev [in³/rev]		51,5 [3.14]	80,3 [4.9]	99,8 [6.09]	125,5 [7.67]	159,6 [9.74]	199,8 [12.19]	250,1 [15.26]	315,7 [19.26]	397 [24.4]
Max. Speed, [RPM]	Cont.	775	750	600	475	375	300	240	190	150
	Int.*	970	940	750	600	470	375	300	240	185
Max. Torque, daNm [lb-in]	Cont.	10 [850]	15,7 [1390]	19,8 [1750]	25 [2210]	32 [2830]	34 [3010]	40 [3540]	40 [3540]	40 [3540]
	Int.*	13 [1150]	19,5 [1725]	24 [2125]	30 [2655]	39 [3450]	42 [3717]	47 [4160]	50 [4425]	50 [4425]
	Peak**	17 [1505]	27 [2390]	32 [2830]	37 [3275]	46 [4070]	56 [4960]	64 [5665]	65 [5755]	65 [5755]
Max. Output, kW [HP]	Cont.	9 [12.1]	10,4 [13.9]	10,8 [14.4]	10,8 [14.4]	10,4 [13.9]	8,8 [11.8]	8,1 [10.9]	7,4 [9.9]	6,2 [8.3]
	Int.*	10,4 [13.9]	12,6 [16.9]	12,8 [17.2]	12,5 [16.8]	11,5 [15.4]	10,2 [13.7]	9,4 [12.6]	7,8 [10.5]	7,1 [9.5]
Max. Pressure Drop, bar [PSI]	Cont.	140 [2030]	140 [2030]	140 [2030]	140 [2030]	140 [2030]	125 [1810]	110 [1600]	90 [1300]	75 [1090]
	Int.*	175 [2540]	175 [2540]	175 [2540]	175 [2540]	175 [2540]	155 [2250]	140 [2030]	125 [1810]	90 [1305]
	Peak**	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]	225 [3260]	200 [2900]	150 [2175]	120 [1740]
Max. Oil Flow, lpm [GPM]	Cont.	40 [10.5]	60 [15.9]	60 [15.9]	60 [15.9]	60 [15.9]	60 [15.9]	60 [15.9]	60 [15.9]	60 [15.9]
	Int.*	50 [13.2]	75 [18.5]	75 [18.5]	75 [18.5]	75 [18.5]	75 [18.5]	75 [18.5]	75 [18.5]	75 [18.5]
Max. Inlet Pressure, bar [PSI]	Cont.	175 [2540]								
	Int.*	200 [2900]								
	Peak**	225 [3260]								
Max. Return Pressure with Drain Line or Max. Pressure in Drain Line, bar [PSI]	Cont. 0-100 RPM	150 [2180]								
	Cont. 100-300 RPM	75 [1090]								
	Cont. 300-600 RPM	50 [725]								
	Cont. >600 RPM	20 [290]								
Max. Starting Pressure with Unloaded Shaft, bar [PSI]	Int.* 0-max RPM	15 [220]								
		10 [145]								
Min. Starting Torque, daNm [lb-in]		8 [710]	12 [1060]	16 [1420]	20 [1770]	25 [2215]	29 [2570]	28 [2480]	32 [2832]	35 [3100]
Min. Speed***, [RPM]		10								
Weight, kg [lb]		6,2 [13.7]	6,3 [13.9]	6,6 [14.6]	6,7 [14.8]	6,9 [15.2]	7,4 [16.3]	7,8 [17.2]	8,5 [18.7]	9,3 [20.5]

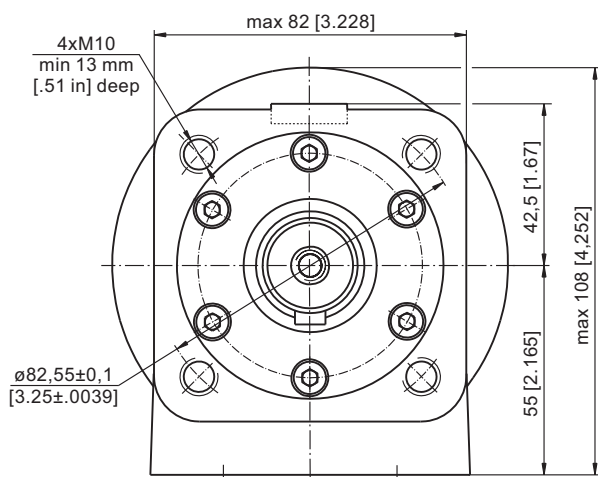
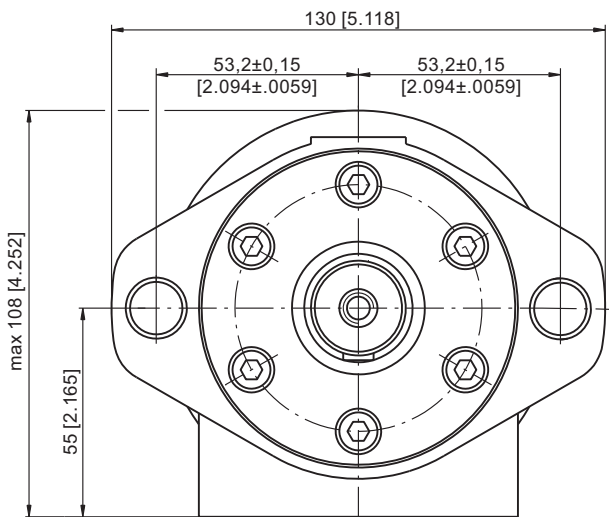
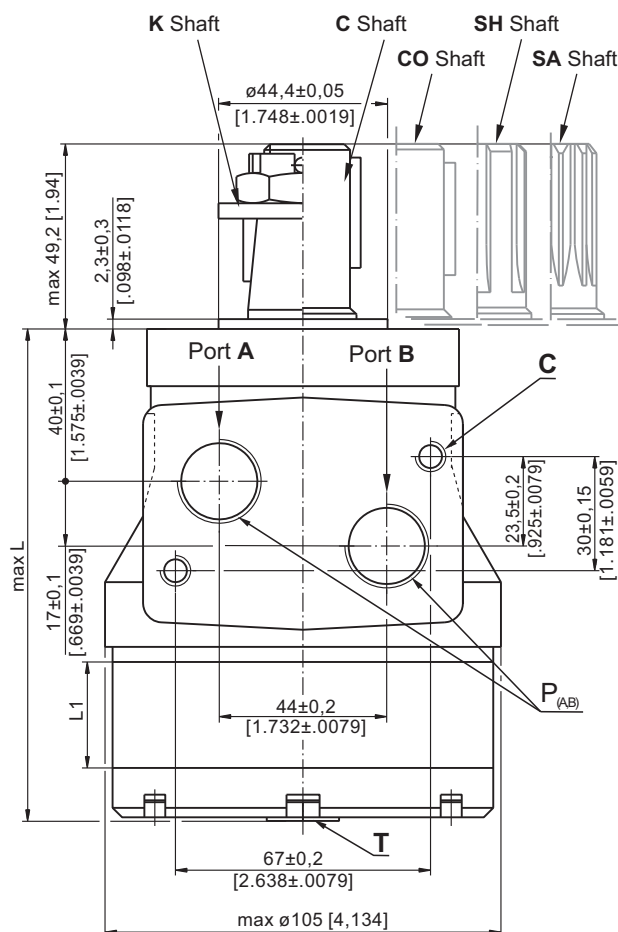
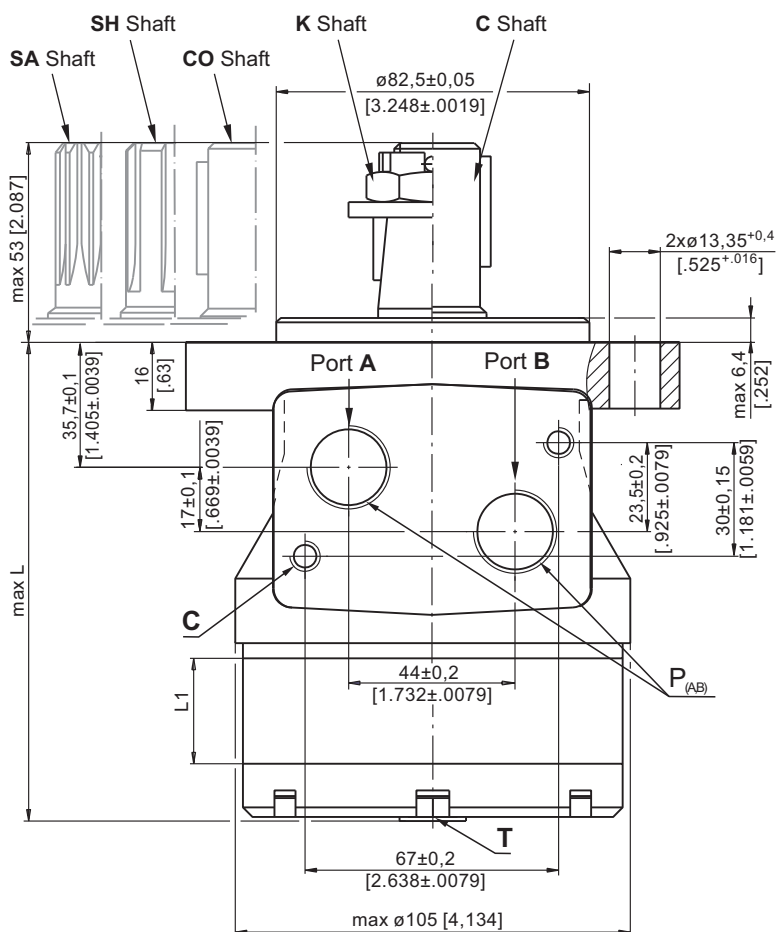
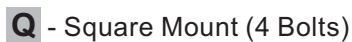
* Intermittent operation: the permissible values may occur for max. 10% of every minute.

** Peak load: the permissible values may occur for max. 1% of every minute.

*** For speeds lower than given, consult factory or your regional manager.

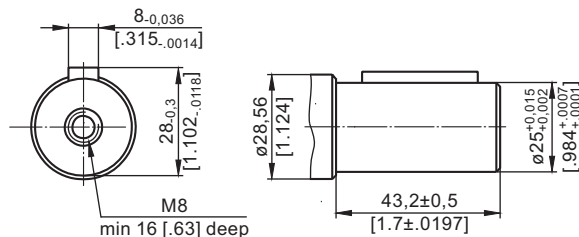
- Intermittent speed and intermittent pressure must not occur simultaneously.
- Recommended filtration is per ISO cleanliness code 20/16. A nominal filtration of 25 micron or better.
- Recommend using a premium quality, anti-wear type mineral based hydraulic oil HLP(DIN51524) or HM (ISO 6743/4).
If using synthetic fluids consult the factory for alternative seal materials.
- Recommended minimum oil viscosity 13 mm²/s [70 SUS] at 50°C [122°F].
- Recommended maximum system operating temperature is 82°C [180°F].
- To assure optimum motor life fill with fluid prior to loading and run at moderate load and speed for 10-15 minutes.

DIMENSIONS and MOUNTING DATA

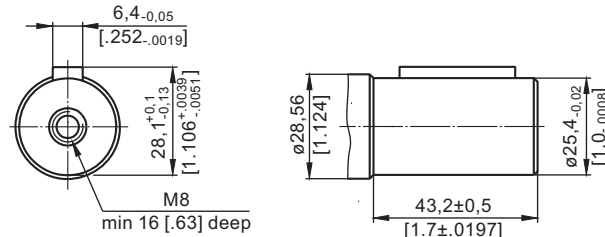


SHAFT EXTENSIONS

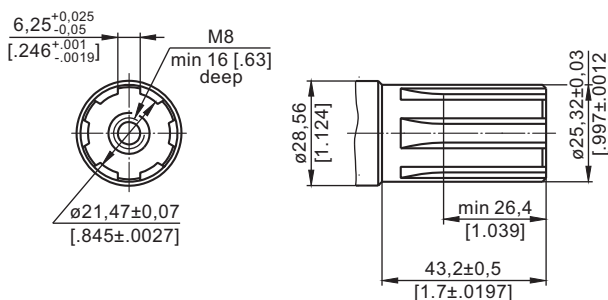
C - $\varnothing 25$ straight, Parallel key A8x7x32 DIN 6885
Max. Torque 34 daNm [3010 lb-in]



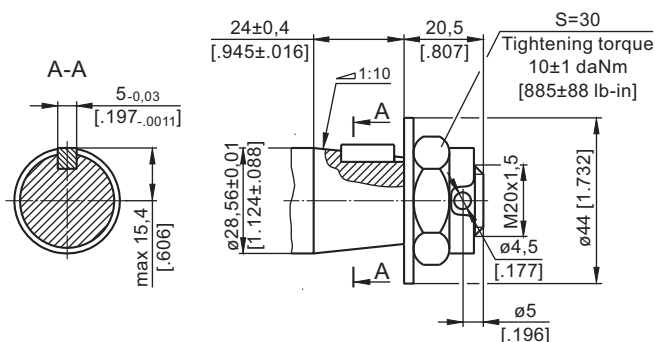
CO - $\varnothing 1$ " straight, Parallel key $\frac{1}{4}$ "x $\frac{1}{4}$ "x $\frac{1}{4}$ " BS46
Max. Torque 34 daNm [3010 lb-in]



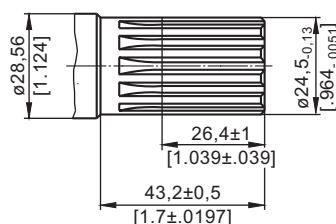
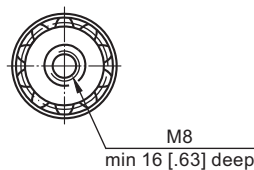
SH - splined, BS 2059 (SAE 6B)
Max. Torque 40 daNm [3540 lb-in]



K - tapered, Parallel key B5x5x14 DIN 6885
Max. Torque 40 daNm [3540 lb-in]



SA - splined, B25x22h9 DIN 5482
Max. Torque 40 daNm [3540 lb-in]



ORDER CODE

1	2	3	4	5	6
R	K				

Pos.1 - Mounting Flange

omit - Oval mount, two holes

Q - Square mount, four holes

Pos.2 - Displacement code*

50	- 51,5 cm ³ /rev [3.14 in ³ /rev]
80	- 80,3 cm ³ /rev [4.90 in ³ /rev]
100	- 99,8 cm ³ /rev [6.09 in ³ /rev]
125	- 125,7 cm ³ /rev [7.67 in ³ /rev]
160	- 159,6 cm ³ /rev [9.74 in ³ /rev]
200	- 199,8 cm ³ /rev [12.19 in ³ /rev]
250	- 250,1 cm ³ /rev [15.26 in ³ /rev]
315	- 315,7 cm ³ /rev [19.26 in ³ /rev]
400	- 397,0 cm ³ /rev [24.40 in ³ /rev]

Pos.3 - Shaft Extensions**

C - $\varnothing 25$ straight, Parallel key A8x7x32 DIN6885

CO - $\varnothing 25,4$ straight, Parallel key $\frac{1}{4}$ "x $\frac{1}{4}$ "x $\frac{1}{4}$ " Bs46

SH - $\varnothing 25,32$ splined, BS 2059 (SAE 6B)

K - $\varnothing 28,56$ tapered 1:10, Parallel key, B5x5x14 DIN 6885

SA - $\varnothing 24,5$ splined B25x22h9 DIN 5482

Pos.4 - Ports

omit - BSPP (ISO 228)

M - Metric (ISO 262)

Pos.5 - Special Features (see page 125)

Pos.6 - Design Series

omit - Factory specified

NOTES: * The permissible output torque for shafts must not be exceeded!

The hydraulic motors are manganophosphatized as standard.