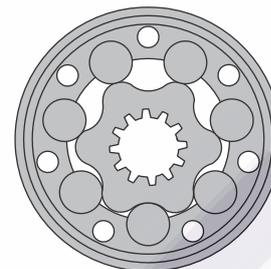


HYDRAULIC MOTORS MLHH



APPLICATION

- » Conveyors
- » Feeding mechanism of robots and manipulators
- » Metal working machines
- » Textile machines
- » Agricultural machines
- » Food industries
- » Mining machinery etc.



CONTENTS

Specification data 78
 Function diagrams 79÷81
 Permissible shaft loads 81
 Dimensions and mounting..... 82
 Permissible shaft seal pressure...83
 Shaft extensions 84
 Order code 84

OPTIONS

- » Model - Spool valve, roll-gerotor
- » Flange mount
- » Shafts - straight, splined and tapered
- » SAE, Metric and BSPP ports
- » Speed sensing
- » Other special features

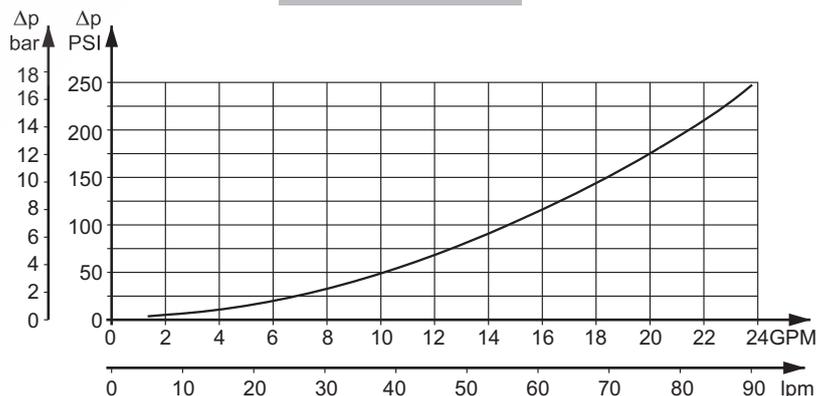
GENERAL

Max. Displacement, in ³ /rev [cm ³ /rev]	30.7 [502,4]
Max. Speed, [RPM]	445
Max. Torque, lb-in [daNm]	cont.: 7434 [84] int.: 9204 [104]
Max. Output, HP [kW]	24.8 [18,5]
Max. Pressure Drop, PSI [bar]	cont.: 2540 [175] int.: 2900 [200]
Max. Oil Flow, GPM [lpm]	23.9 [90]
Min. Speed, [RPM]	5
Pressure fluid	Mineral based- HLP(DIN 51524) or HM(ISO 6743/4)
Temperature range, °F [°C]	-40÷284 [-40÷140]
Optimal Viscosity range, SUS [mm²/s]	98÷347 [20÷75]
Filtration	ISO code 20/16 (Min. recommended fluid filtration of 25 microns)

Oil flow in drain line

Pressure drop PSI [bar]	Viscosity SUS [mm ² /s]	Oil flow in drain line GPM [lpm]
1450 [100]	98 [20]	.660 [2,5]
	164 [35]	.476 [1,8]
2030 [140]	98 [20]	.925 [3,5]
	164 [35]	.740 [2,8]

Pressure Losses



SPECIFICATION DATA

Type		MLHH 200	MLHH 250	MLHH 315	MLHH 400	MLHH 500
Displacement, in³/rev [cm³/rev]		12.3 [201,3]	15.4 [252]	19.2 [314,9]	24.2 [396,8]	30.7 [502,4]
Max. Speed, [RPM]	Cont.	370	295	235	185	150
	Int.*	445	350	285	225	180
Max. Torque lb-in [daNm]	Cont.	4510 [51]	5398 [61]	6548 [74]	7434 [84]	7257 [82]
	Int.*	5130 [58]	6195 [70]	7257 [82]	8673 [98]	9204 [104]
	Peak**	5064 [64]	6992 [79]	8673 [98]	9647 [109]	10350 [117]
Max. Output HP [kW]	Cont.	21 [16]	21 [16]	18.7 [14]	16.7 [12,5]	14.7 [11]
	Int.*	24.8 [18,5]	24.8 [18,5]	20.7 [15,5]	20.1 [15]	18.7 [14]
Max. Pressure Drop PSI [bar]	Cont.	2540 [175]	2540 [175]	2540 [175]	2240 [155]	1740 [120]
	Int.*	2900 [200]	2900 [200]	2900 [200]	2750 [190]	2100 [145]
	Peak**	3260 [225]	3260 [225]	3260 [225]	3045 [210]	2390 [165]
Max. Oil Flow GPM [lpm]	Cont.	19.8 [75]	19.8 [75]	19.8 [75]	19.8 [75]	19.8 [75]
	Int.*	23.9 [90]	23.9 [90]	23.9 [90]	23.9 [90]	23.9 [90]
Max. Inlet Pressure PSI [bar]	Cont.	2900 [200]	2900 [200]	2900 [200]	2900 [200]	2900 [200]
	Int.*	3260 [225]	3260 [225]	3260 [225]	3260 [225]	3260 [225]
	Peak**	3626 [250]	3626 [250]	3626 [250]	3626 [250]	3626 [250]
Max. Starting Pressure with Unloaded Shaft, PSI [bar]		72 [5]	72 [5]	72 [5]	72 [5]	72 [5]
Min. Starting Torque, in-lb [daNm]	At max.press.dropCont	3450 [39]	4600 [52]	5840 [66]	6370 [72]	6370 [72]
	At max.press.drop Int.*	3980 [45]	5221 [59]	6460 [73]	7788 [88]	7788 [88]
Min. Speed***, [RPM]		10	10	8	5	5
Weight, lb [kg]		23.2 [10,5]	24.3 [11]	25.4 [11,5]	27.1 [12,3]	28.7 [13]

* Intermittent operation: the permissible values may occur for max. 10% of every minute.

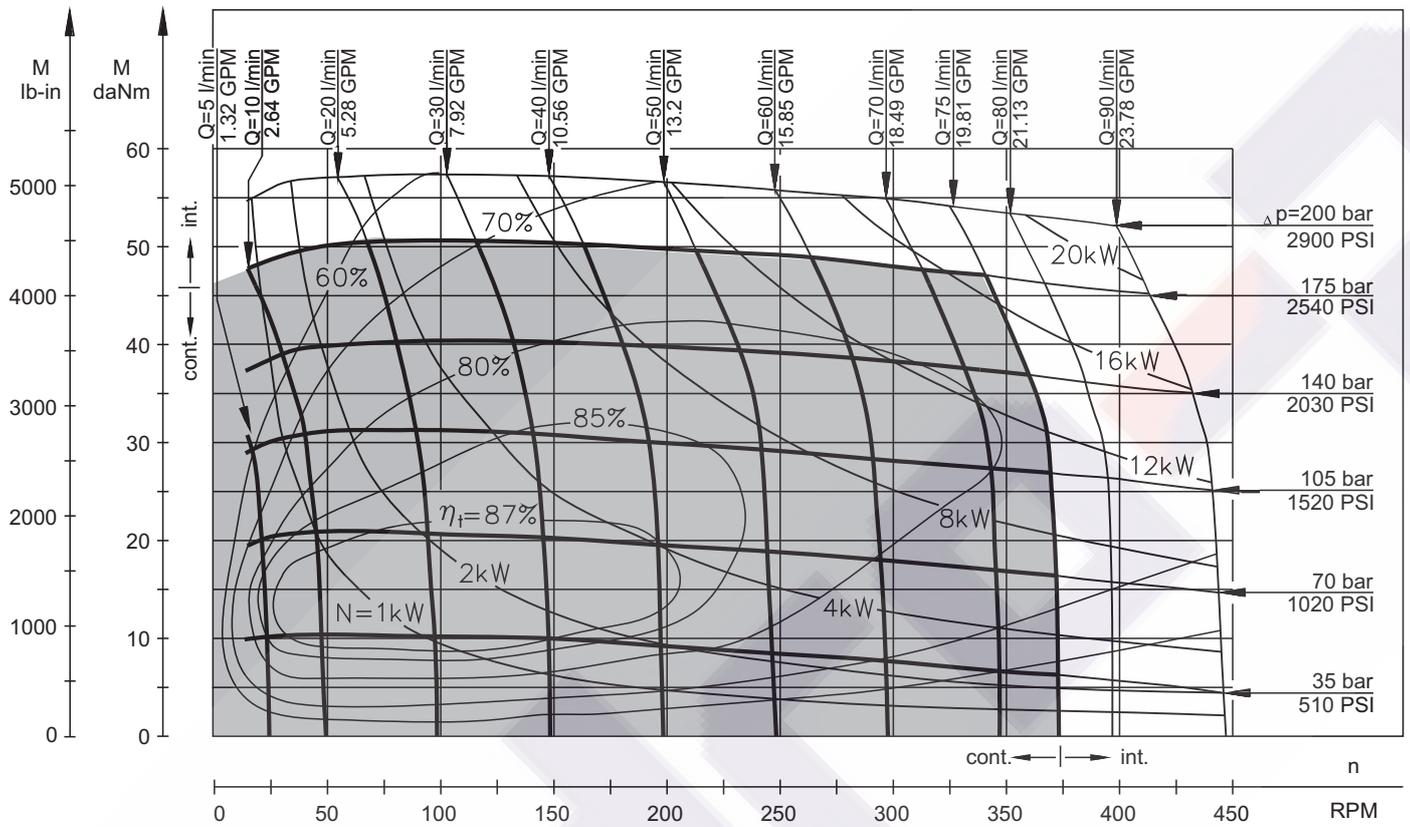
** Peak load: the permissible values may occur for max. 1% of every minute.

*** For speeds lower than given, consult factory or your regional manager.

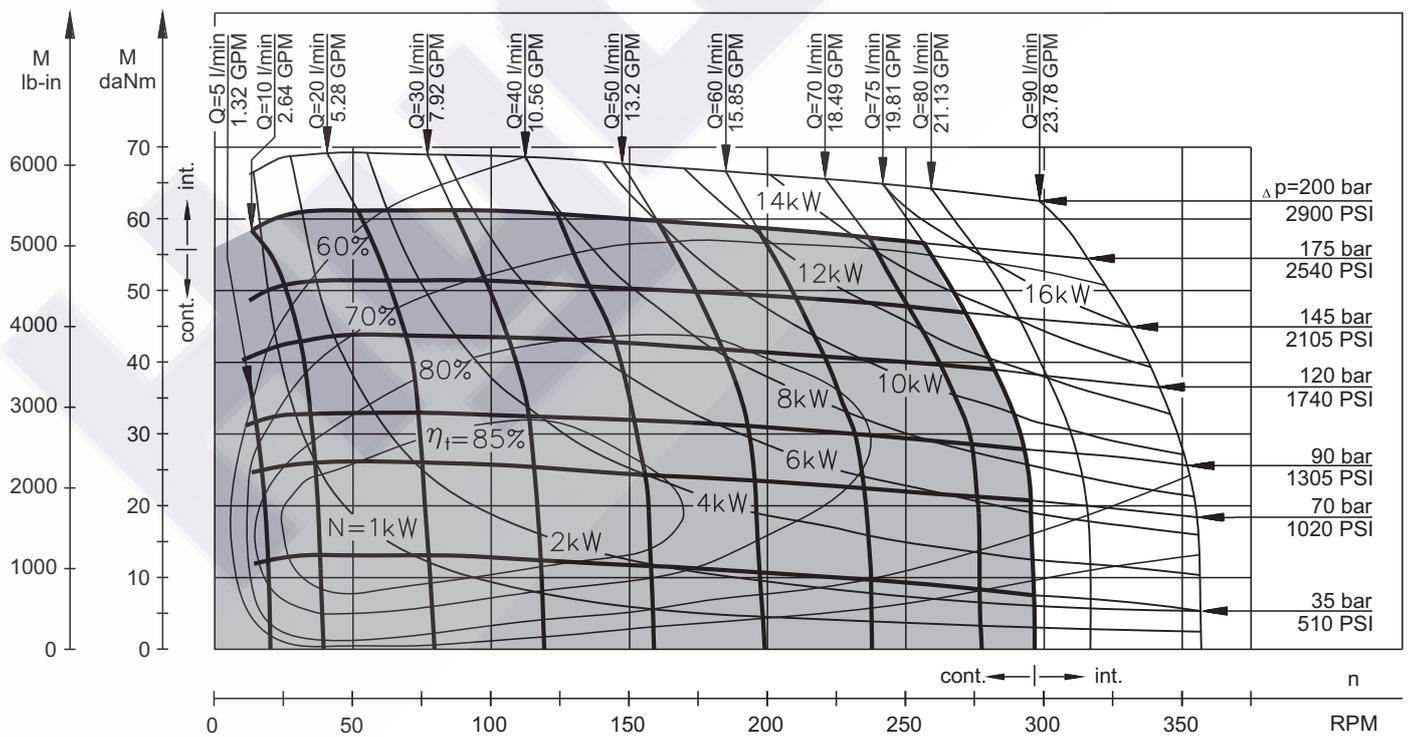
- 1) Intermittent speed and intermittent pressure must not occur simultaneously.
- 2) Recommended filtration is per ISO cleanliness code 20/16. A nominal filtration of 25 micron or better.
- 3) Recommend using a premium quality, anti-wear type mineral based hydraulic oil, HLP(DIN51524) or HM(ISO6743/4).
If using synthetic fluids consult the factory for alternative seal materials.
- 4) Recommended minimum oil viscosity 70 SUS [13 mm²/s] at 122°F [50°C].
- 5) Recommended maximum system operating temperature is 180°F [82°C].
- 6) To assure optimum motor life fill with fluid prior to loading and run at moderate load and speed for 10-15 minutes.

FUNCTION DIAGRAMS

MLHH 200



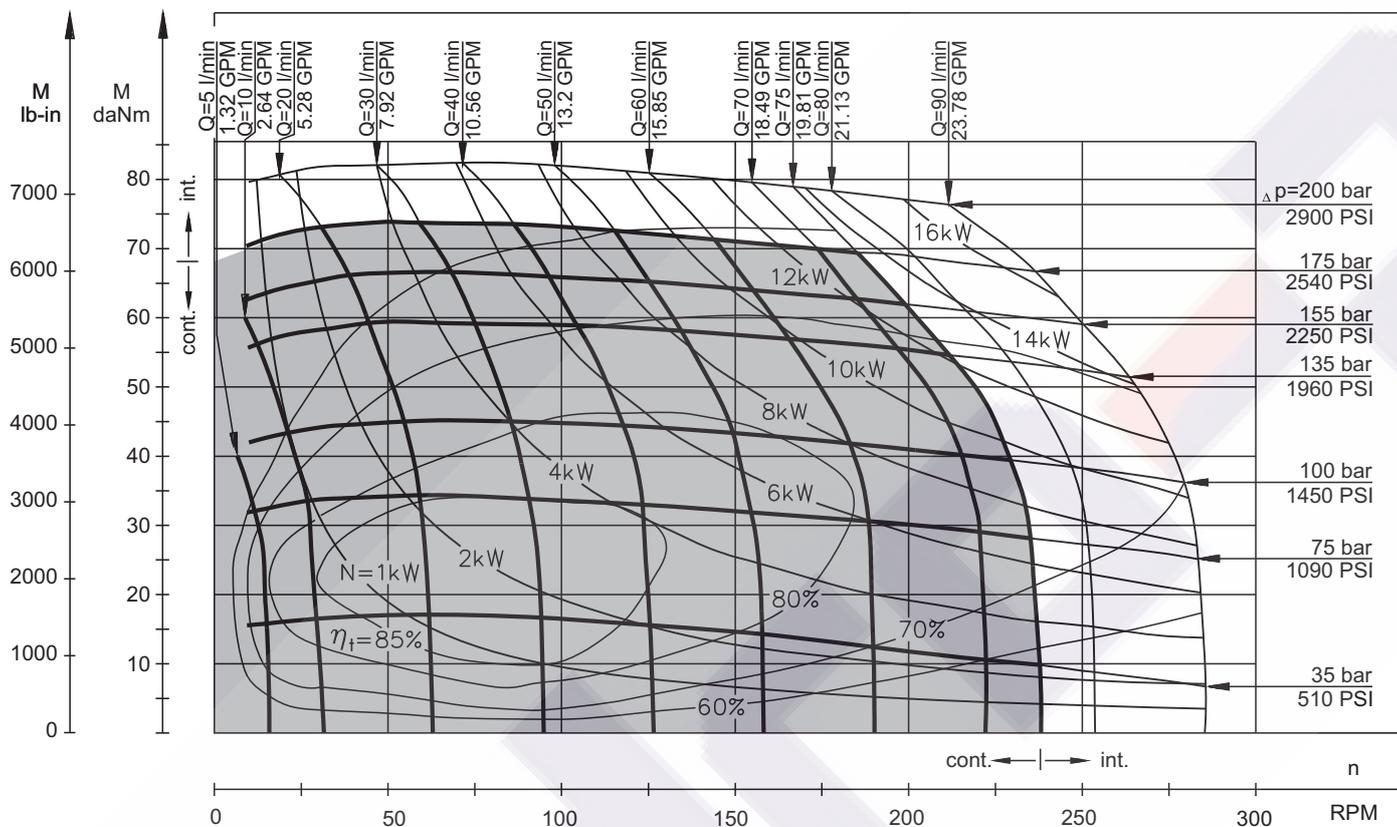
MLHH 250



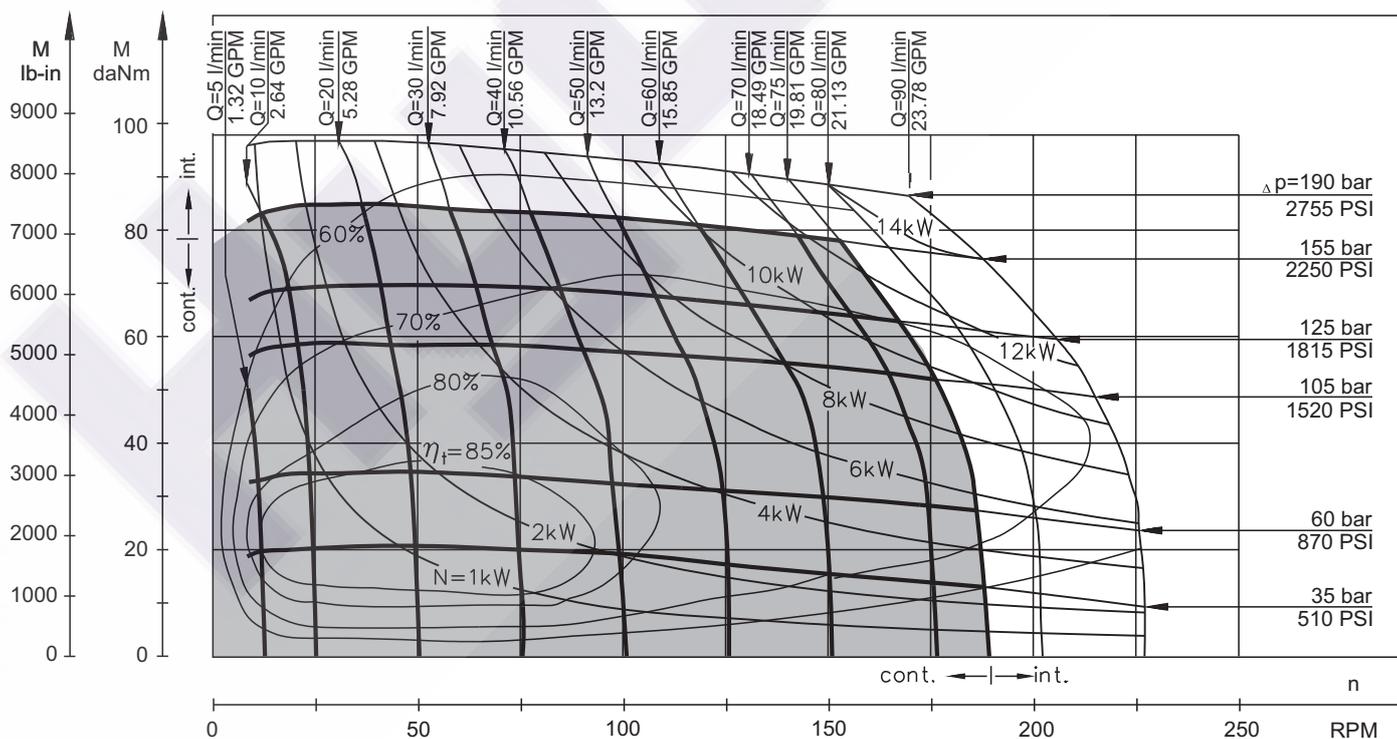
The function diagrams data is for average performance of randomly selected motors at back pressure 72.5÷145 PSI [5÷10 bar] and oil with viscosity of 150 SUS [32 mm²/s] at 122°F [50°C].

FUNCTION DIAGRAMS

MLHH 315



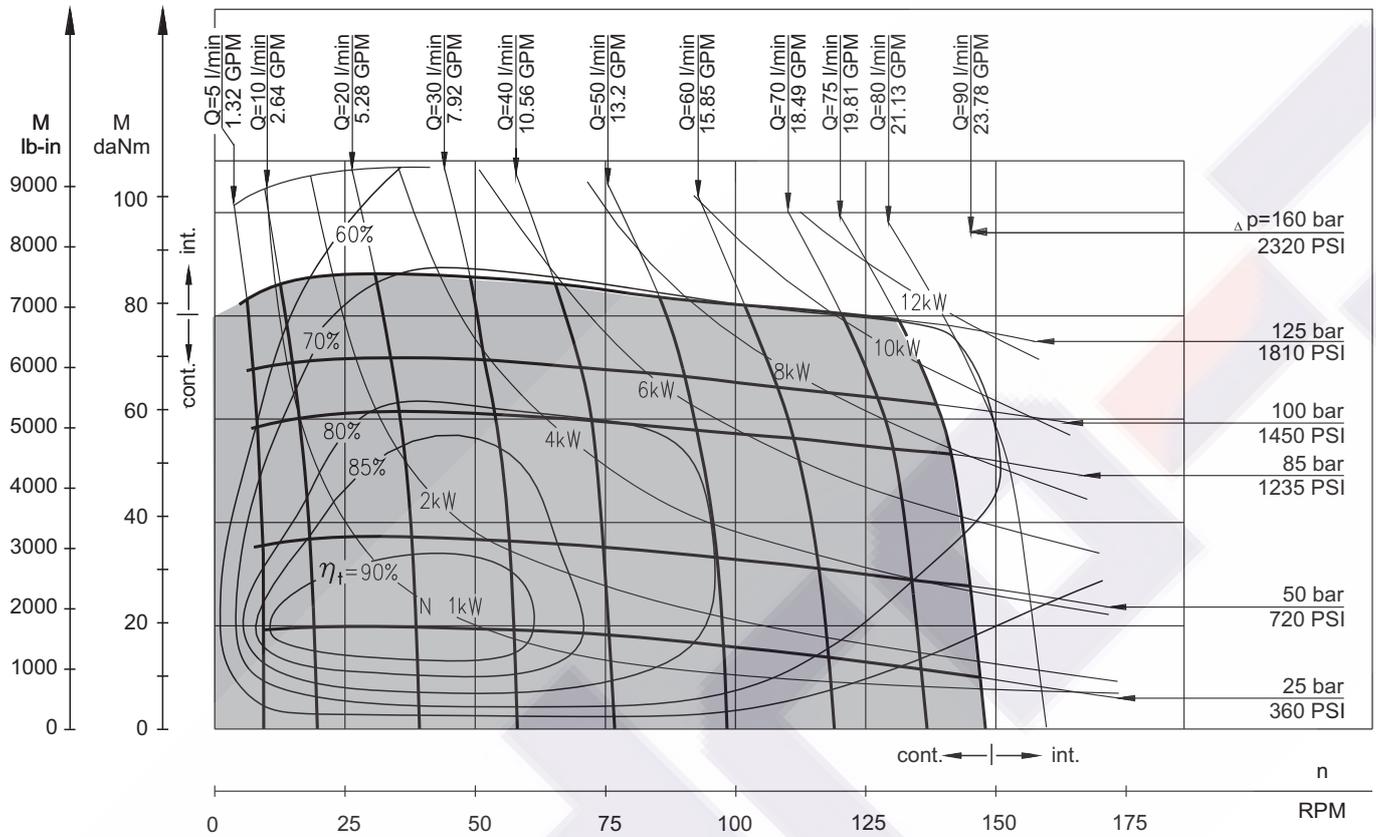
MLHH 400



The function diagrams data is for average performance of randomly selected motors at back pressure 72.5÷145 PSI [5÷10 bar] and oil with viscosity of 150 SUS [32 mm²/s] at 122°F [50°C].

FUNCTION DIAGRAMS

MLHH 500



The function diagrams data is for average performance of randomly selected motors at back pressure 72.5÷145 PSI [5÷10 bar] and oil with viscosity of 150 SUS [32 mm²/s] at 122°F [50°C].

PERMISSIBLE SHAFT LOADS FOR MLHH MOTORS

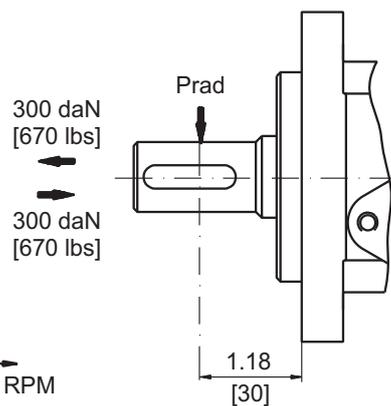
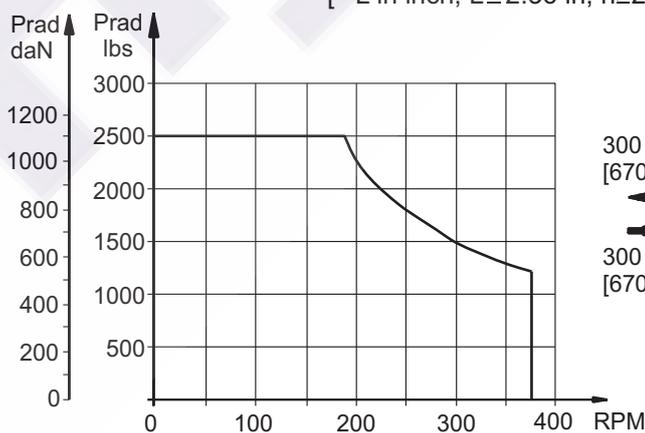
The permissible radial shaft load P_{rad} depends on the speed (RPM) and distance (L) from the point of load to the mounting flange.

$$P_{rad} = \frac{1100}{n} \times \frac{25000}{103,5+L}, \text{ daN}^*$$

[*L in mm; L ≤ 60 mm; n ≥ 200 RPM]

$$P_{rad} = \frac{1100}{\text{RPM}} \times \frac{2215}{4.075+L}, \text{ lbs}^{**}$$

[**L in inch; L ≤ 2.36 in; n ≥ 200 RPM]



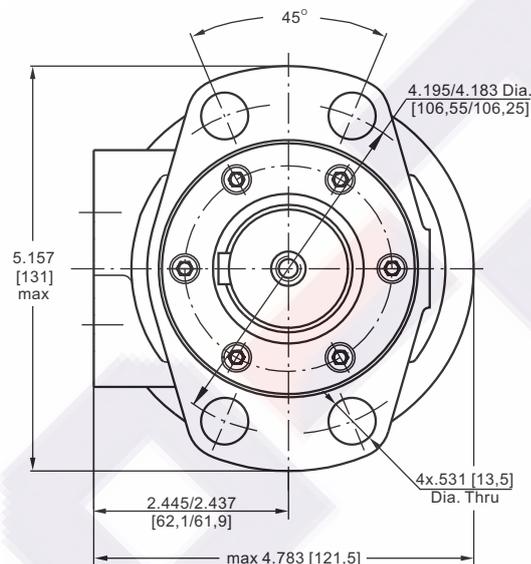
DIMENSIONS AND MOUNTING DATA

Magneto Mounting Flange with 4 hole

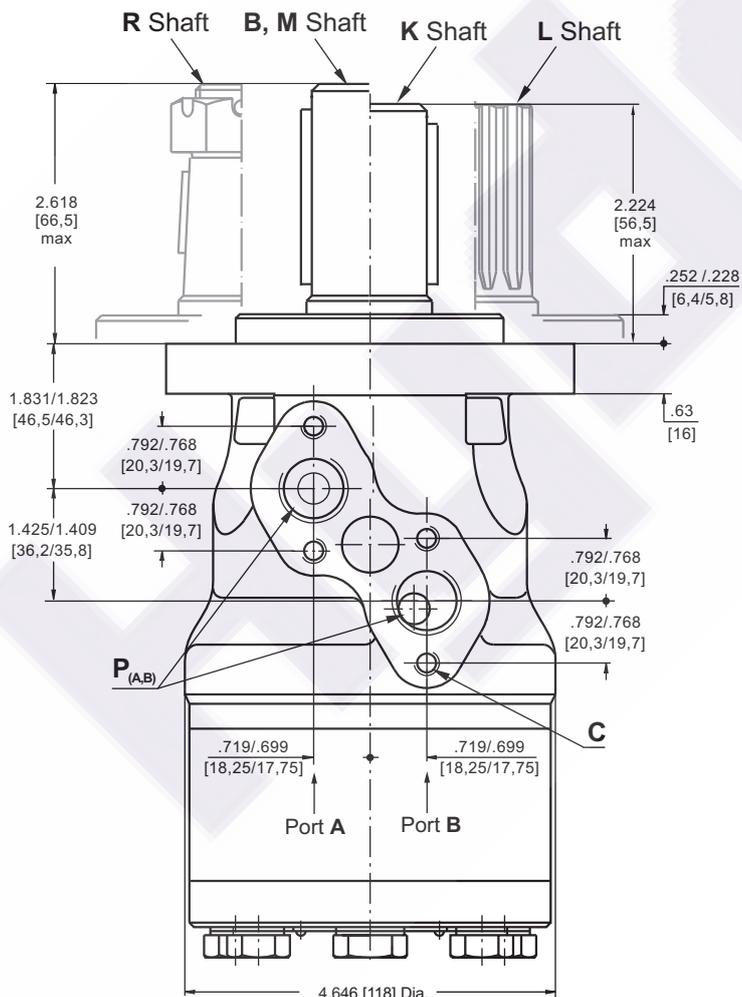
Type	L, in [mm]	L ₁ , in [mm]
MLHH 200	6.65 [169]	1.09 [27,8]
MLHH 250	6.93 [176]	1.37 [34,8]
MLHH 315	7.24 [184]	1.71 [43,5]
MLHH 400	7.72 [196]	2.16 [54,8]
MLHH 500	8.31 [211]	2.73 [69,4]

Standard Rotation
 Viewed from Shaft End
 Port A Pressurized - CW
 Port B Pressurized - CCW

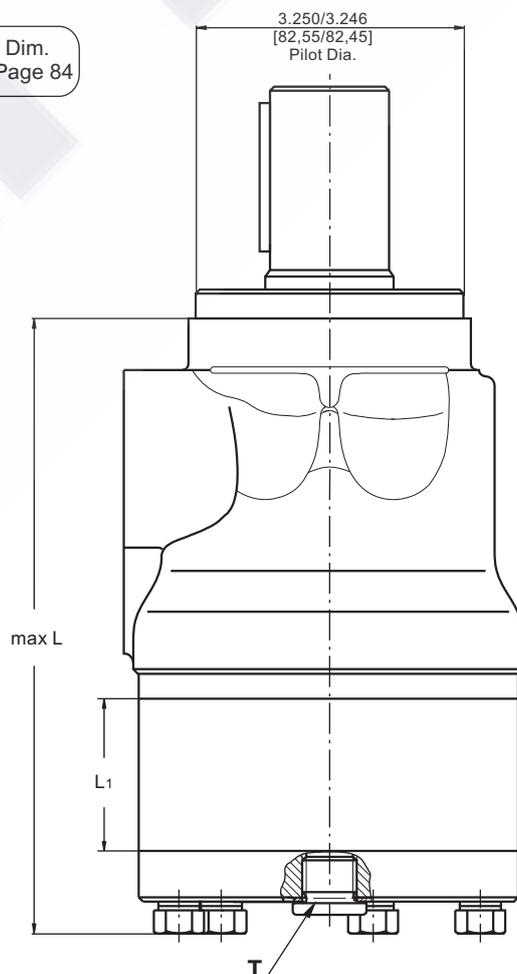
Reverse Rotation
 Viewed from Shaft End
 Port A Pressurized - CCW
 Port B Pressurized - CW



	Versions			
	2	3	4	5
C	4xM8	4xM8	4x ⁵ / ₁₆ -18UNC	4x ⁵ / ₁₆ -18UNC
P_(A,B)	2xG ¹ / ₂	2xM22x1,5	2x ⁷ / ₈ -14UNF	2x ¹ / ₂ -14NPTF
T	G ¹ / ₄	M14x1,5	⁷ / ₁₆ -20UNF	⁷ / ₁₆ -20UNF



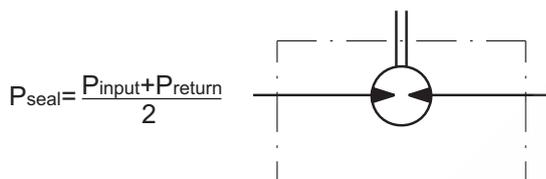
Shaft Dim.
See Page 84



MAX. PERMISSIBLE SHAFT SEAL PRESSURE FOR MLHH MOTORS

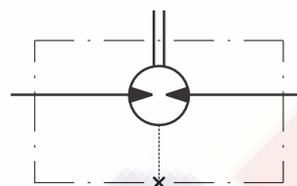
MLHH...U1 motors with high pressure seal and without drain connection:

The shaft seal pressure equals the average of input pressure and return pressure.



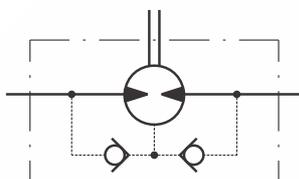
MLHH...U motors with high pressure seal and drain connection:

The shaft seal pressure equals the pressure in the drain line.



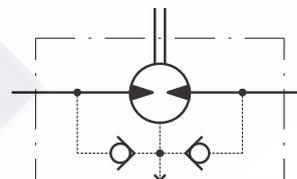
MLHH...1 motors with standard shaft seal and without drain connection:

The shaft seal pressure never exceeds the pressure in the return line.

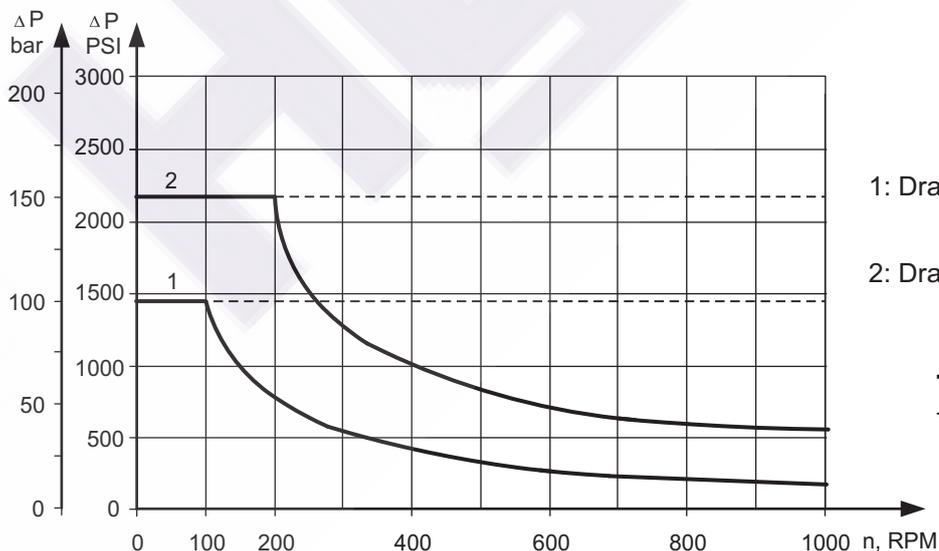


MLHH... motors with standard shaft seal and with drain connection:

The shaft seal pressure equals the pressure in the drain line.



Max. return pressure without drain line or max. pressure in the drain line



1: Drawing for Standard Shaft Seal

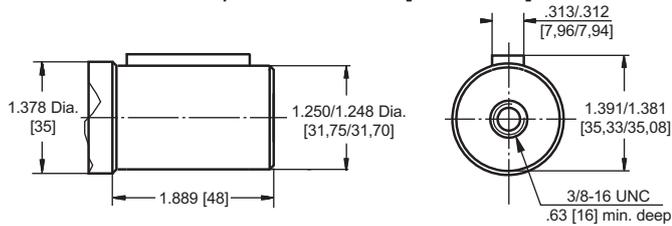
2: Drawing for High Pressure Seal ("U" Seal)

— - continuous operations

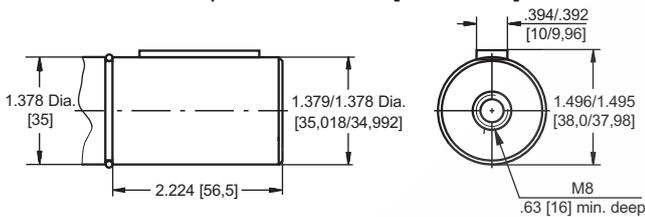
- - - - - intermittent operations

SHAFT EXTENSIONS

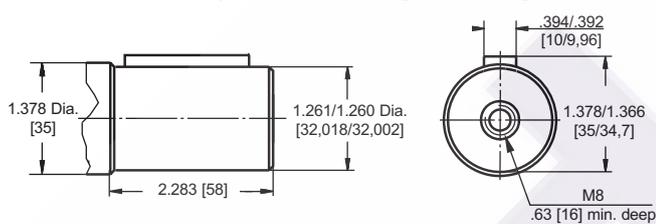
K
 1 1/4" [31,75] straight, Parallel key 5/16" x 5/16" x 1 1/4" BS 46
 Max. Torque 6815 lb-in [77 daNm]



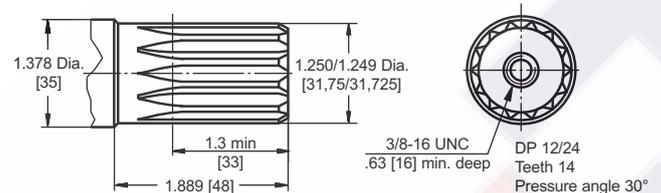
B
 ø35 straight, Parallel key A10x8x45 DIN 6885
 Max. Torque 8400 lb-in [95 daNm]



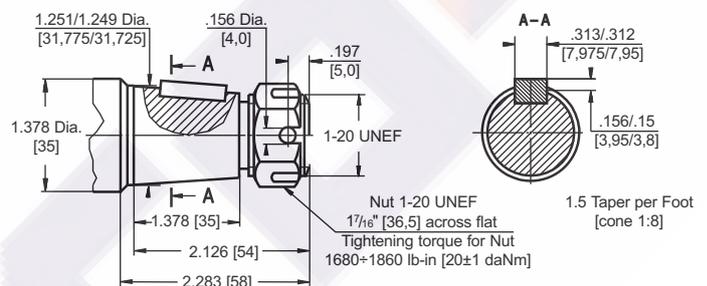
M
 ø32 straight, Parallel key A10x8x45 DIN 6885
 Max. Torque 6815 lb-in [77 daNm]



L
 14T Splined, 1 1/4" [31,75], ANS B 92.1-1976
 Max. Torque 8400 lb-in [95 daNm]



R
 1 1/4" [31,75], SAE J501 Tapered, Parallel key 5/16" x 5/16" x 1"
 Max. Torque 8400 lb-in [95 daNm]



Requirement max. Torque must be not exceeded.



ORDER CODE

1	2	3	4	5	6	7
MLHH						

Pos.1 - Displacement code

200	- 12.3 [201,3] in ³ /rev [cm ³ /rev]
250	- 15.4 [252,0] in ³ /rev [cm ³ /rev]
315	- 16.4 [314,9] in ³ /rev [cm ³ /rev]
400	- 24.2 [396,8] in ³ /rev [cm ³ /rev]
500	- 30.7 [502,4] in ³ /rev [cm ³ /rev]

Pos.2 - Shaft Extensions*

K	- 1 1/4" [31,75] straight, Parallel key
L	- 1 1/4" [31,75] Splined 14T ANS B92.1-1970
B**	- ø35 straight, Parallel key
R	- 1 1/4" [31,75] SAE J501 Tapered
M	- ø32 straight, Parallel key

Pos.3 - Port Size/Type [standard manifold to each]

2	- side ports, 2xG1/2, G1/4, BSP thread, ISO 228
3	- side ports, 2xM22x1,5, M14x1,5, metric thread, ISO 262
4	- side ports, 2x7/8-14 UNF, O-ring, 7/16-20 UNF
5	- side ports, 2x1/2-14 NPTF, 7/16-20 UNF

Pos.4 - Shaft Seal Version

omit	- Standard shaft seal
U	- High pressure shaft seal (without check valves)

Pos.5 - Drain Port

omit	- with drain port
1	- without drain port

Pos.6 - Special Features [see page 101]

Pos.7 - Design Series

omit	- Factory specified
------	---------------------

Notes : * The permissible output torque for shafts must not be exceeded!

** The following combination is not allowed: **B** shaft with **U** shaft seal.

The hydraulic motors are manganophosphatized as standard.